



Applications

- Waterblast:** Surface preparation (concrete removal, surface cleaning of buildings, paint removal), tank and vessel cleaning, ultra high-pressure waterjet cutting and hydro demolition (cutting and demolition of armoured concrete, pipelines, paper or steel)
- Hydraulics:** Hydraulic tools (instrumentation packages for gauges, control of service equipment, hydraulic jacks, hydraulic tools)
- Oil and Gas:** Grease injection, nitrogen service

Technical Information

- Inner Core:** Polyamide (PA)
- Pressure Support:** 6 layers of high-tensile steel wire
- Outer Cover:** Polyamide (PA)
- Color:** Blue
- Temperature:** -30°C to +60°C [-22°F to 140°F]

Ø ID	Ø OD	Working Pressure -- (SF 2,5:1)	Burst Pressure	Bend Radius	Weight	Insert ID
12,8 mm	23,4 mm	--	1.800 bar	300 mm	1,160 kg/m	7,5 mm
0,50 inch	0,92 inch	--	26.100 psi	11,81 inch	0,777 lbs/ft	0,30 inch

Part no.	Thread	Material	Dimensions (mm)				Sleeve
			A	B	C	⚙	
Sleeve							
11360132	-	Steel	30,2	64,5	-	-	
11360135	-	AISI 316Ti	30,2	64	-	-	

Part no.	Thread	Material	Nut	Dimensions (mm)				Insert
				A	B	C	⚙	
HP fitting								
41360214C	9/16"x18UNF LH	Stainless steel	-	7,5	118	24	-	
MP fitting								
41360204C	3/4"x16UNF LH	Stainless steel	-	7,5	121	25	-	

Part no.	Thread	Material	Nut	Dimensions (mm)				Insert
				A	B	C	⚙	
Female swivel with O-Ring								
21360244C	M24x1,5	Stainless steel	51361206	7,5	89	-	32	

Type M female swivel								
21360644C	1"x12UNF	Stainless steel	51360645, 51360641, 51360643	7,5	84	-	32	

Part no.	Thread	Material	Relief bores	Dimensions (mm)				Swivel nut
				A	B	C	⚙	
Swivel nut								
51360641	1"x12UNF	Steel	1 radial	16,8	28	22	32	
51360643	1"x12UNF	Stainless steel	1 radial	16,8	28	22	32	
51360645	1"x12UNF	AISI 316Ti	1 radial	16,8	28	22	32	
51361206	M24x1,5	Steel	2 axial	16,8	28	21	32	

Part no.	Size (mm)	Material	Crimp ring	Hose protection
1.913240	ID Ø32, OD Ø40	PVC	1004145	
1.914051	ID Ø40, OD Ø47	PVC	-	

Part no.	Mesh length (mm)	Overall length (mm)	Breaking strength (kN)	Suitable for SPIR STAR® hose outer diameter (mm)	Hose securing grip
9106400	600,00	800,00	20,40	20-25	

Accessories combinations					
Without hose protection					
Description		Bend restrictor	Crimp ring	Securing grips	
Securing grip		-	-	9106400	
Hose protection with spiral					
Description	Protection hose	Bend restrictor	Crimp ring	Securing grips	
Protection hose	1.913240	-	1004145	-	
with securing grip	1.914051	-	-	9106400	

Production related variations of the burst pressure of up to 5 % are possible. Other colors upon request.

The safety factors between the burst pressure and the working pressure as well as the test pressure depend on the operating conditions. For gaseous media the outer cover is to be pinpricked.

Regarding the safety factor for gaseous media please contact your local SPIR STAR® assembling center.

The indicated working pressure refers to the hose only. Depending on the used fitting the permitted working pressure of a hose assembly may be less.

*) Blast-Pro® fittings may only be used for tube cleaning operations inside the tube. They have not been designed for the use outside of tubes.

We reserve our rights for technical changes without notice. Subject to printing errors.